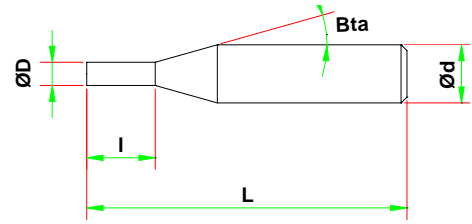


Size Dia 3.0 - 12.0 mm
Flutes 2



CAS



Oil mist / Airblow coolant recommended

Applicable Work Materials

(MS = Most Suitable S = Suitable)

Work Materials										
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels			Cast Iron	Aluminium Alloy	Graphite	Copper	Plastic
			55HRC	60HRC	65HRC					
							MS		S	

units = mm

Union Tool Part Number	Diameter	Flute Length	Shank Taper Angle	Overall Length	Shank Diameter	Price £stl	Price Euro
	D	I	Bta	L	d		
CAS 2005-0075	0.5	0.75	16	45	4		
CAS 2010-0150	1	1.5	16	45	4		
CAS 2015-0225	1.5	2.25	16	45	4		
CAS 2020-0300	2	3	16	45	4		
CAS 2025-0375	2.5	3.75	16	50	6		
CAS 2030-0450	3	4.5	16	50	6		
CAS 2030-0900		9					
CAS 2040-0600	4	6	16	50	6		
CAS 2040-1200		12					
CAS 2050-0750	5	7.5	16	50	6		
CAS 2050-1500		15					
CAS 2060-0900	6	9	-	50	6		
CAS 2060-1500		15					
CAS 2080-1200	8	12	-	80	8		
CAS 2080-2000		20					
CAS 2100-1500	10	15	-	80	10		
CAS 2100-2500		25					
CAS 2120-1800	12	18	-	90	12		
CAS 2120-3000		30					