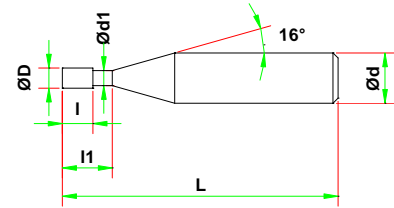


Size Dia 1.0 - 12.0 mm
Flutes 3



AZS



New endface design allows direct vertical feed movement
 Special design for Aluminium reducing possible burrs
 Applicable Work Materials

(MS = Most Suitable S = Suitable)

Work Materials										
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels			Cast Iron	Aluminium Alloy	Graphite	Copper	Plastic
			55HRC	60HRC	65HRC					
							MS		S	S

units = mm

Union Tool Part Number	Diameter	Effective Length	Flute Length	Shank Taper Angle	Overall Length	Shank Diameter	Price Stl	Price Euro
	D	I₁	I	Bta	L	d		
AZS 3010-030	1.0	3.0	2.0	16°	60	4		
AZS 3020-060	2.0	6.0	4.0	16°	60	4		
AZS 3030-090	3.0	9.0	6.0	16°	70	6		
AZS 3040-120	4.0	12.0	8.0	16°	70	6		
AZS 3050-150	5.0	15.0	10.0	16°	70	6		
AZS 3060-180	6.0	18.0	12.0	-	70	6		
AZS 3080-240	8.0	24.0	16.0	-	80	8		
AZS 3100-300	10.0	30.0	20.0	-	90	10		
AZS 3120 - 360	12.0	36.0	24.0	-	110	12		