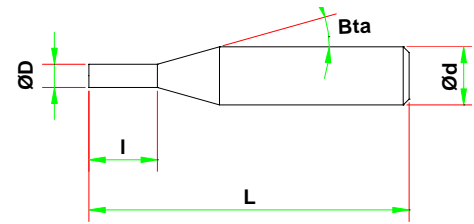


**Size** Dia 0.3 - 12.0 mm  
**Flutes** 2



CPS



Medium length of cut for plastic milling  
 Water soluble coolant recommended except for plastic  
 Oil mist / Airblow coolant recommended for plastic

Applicable Work Materials

(MS = Most Suitable S = Suitable)

Work Materials										
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels			Cast Iron	Aluminium Alloy	Graphite	Copper	Plastic
			55HRC	60HRC	65HRC					
							S		S	MS

units = mm

Union Tool Part Number	Diameter	Flute Length	Shank Taper Angle	Overall Length	Shank Diameter	Price
	D	I	Bta	L	d	
CPS 2003	0.3	0.9	16°	45	4	
CPS 2004	0.4	1.2	16°	45	4	
CPS 2005	0.5	1.5	16°	45	4	
CPS 2006	0.6	1.8	16°	45	4	
CPS 2007	0.7	2.1	16°	45	4	
CPS 2008	0.8	2.4	16°	45	4	
CPS 2009	0.9	2.7	16°	45	4	
CPS 2010	1.0	3.0	16°	50	4	
CPS 2012	1.2	3.6	16°	50	4	
CPS 2015	1.5	4.5	16°	50	4	
CPS 2020	2.0	6.0	16°	55	4	
CPS 2025	2.5	7.5	16°	55	4	
CPS 2030	3.0	9.0	16°	60	6	
CPS 2030 SS		4.5	-		3	
CPS 2040	4.0	12.0	16°	60	6	
CPS 2040 SS		6.0	-		4	
CPS 2050	5.0	15.0	16°	60	6	
CPS 2060	6.0	18.0	-	60	6	
CPS 2080	8.0	24.0	-	80	8	
CPS 2100	10.0	30.0	-	80	10	
CPS 2120	12.0	36.0	-	90	12	

SS denotes straight shank