

**Size** Dia 0.5 - 12.0 mm  
**Flutes** 2



# CECL



Water soluble coolant recommended except for plastic

Oil mist / Airblow coolant recommended for plastic

Applicable Work Materials

(MS = Most Suitable S = Suitable)

Work Materials										
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels			Cast Iron	Aluminium Alloy	Graphite	Copper	Plastic
			55HRC	60HRC	65HRC					
						MS	S		S	S

units = mm

Union Tool Part Number	Diameter	Flute Length	Overall Length	Shank Diameter	Price
	<b>D</b>	<b>L</b>	<b>L</b>	<b>d</b>	
CECL 2005	0.5	1.8	50	3	
CECL 2008	0.8	3.0	50	3	
CECL 2010	1.0	4.0	50	4	
CECL 2015	1.5	6.0	50	4	
CECL 2020	2.0	8.0	50	4	
CECL 2025	2.5	10.0	50	4	
CECL 2030	3.0	12.0	55	6	
CECL 2040	4.0	16.0	55	6	
CECL 2050	5.0	21.0	65	6	
CECL 2060	6.0	26.0	65	6	
CECL 2080	8.0	32.0	80	8	
CECL 2100	10.0	42.0	90	10	
CECL 2120	12.0	52.0	100	12	