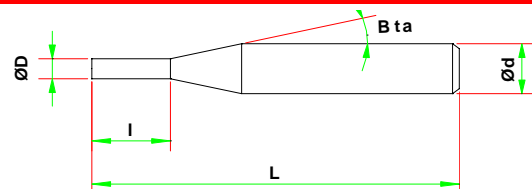


Size Dia 1.0 - 12.0 mm
Flutes 4



C-CHES



2 flute types for each dia. (length of cut = outside dia. x 2.5 and x 4)

Oil mist / Airblow coolant recommended

Applicable Work Materials

(MS = Most Suitable S = Suitable)

Work Materials										
Carbon steels	Alloy Steels	Prehardened steels	Hardened steels			Cast Iron	Aluminium Alloy	Graphite	Copper	Plastic
			55HRC	60HRC	65HRC					
MS	MS	MS	MS			S			S	

units = mm

Union Tool Part Number	Diameter	Flute Length	Shank Taper Angle	Overall Length	Shank Dia	Price £
	D	I	Bta	L	d	
C-CHES 4010-0250	1.0	2.5	16°	45	4	
C-CHES 4010-0400		4.0				
C-CHES 4015-0375	1.5	3.75				
C-CHES 4015-0600		6.0				
C-CHES 4020-0500	2.0	5.0				
C-CHES 4020-0800		8.0				
C-CHES 4025-0625	2.5	6.25				
C-CHES 4025-0100		10.0				
C-CHES 4030-0750	3.0	7.5	16°	45	6	
C-CHES 4030-1200		12.0		50		
C-CHES 4040-1000	4.0	10.0		50		
C-CHES 4040-1600		16.0		60		
C-CHES 4050-1250	5.0	12.5		50		
C-CHES 4050-2000		20.0		60		
C-CHES 4060-1500	6.0	15.0	-	50	6	
C-CHES 4060-2400		24.0	60			
C-CHES 4080-2000	8.0	20.0	-	60	8	
C-CHES 4080-3200		32.0	80			
C-CHES 4100-2500	10.0	25.0	-	70	10	
C-CHES 4100-4000		40.0	90			
C-CHES 4120-3000	12.0	30.0	-	75	12	
C-CHES 4120-4800		48.0	100			