

Size Dia 2.0 - 12.0 mm
Flutes 4



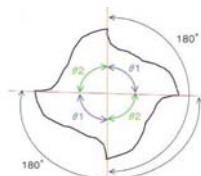
CRRS



ø2 - ø6



ø8 - ø12



Unequal tooth spacing to reduce chatter and improve surface finish

UT Coating offers long tool life particularly for heat-resistant work materials

Water coolant preferred

Applicable Work Materials

(MS = Most Suitable S = Suitable)

Work Materials										
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels			Cast Iron	Aluminium Alloy	Copper	Titanium	heatproof steels
			55HRC	60HRC	65HRC					
MS	MS	MS	MS			S	S	MS	MS	MS

units = mm

Union Tool Part Number	Diameter	Corner Radius	Effective Length	Flute Length	Shank Taper Angle	Overall Length	Shank Diameter	Price £stl	Price Euro
	D	CR	I ₁	I	Bta	L	d		
CRRS4020-05-06	2.0	0.50	6	2.0	16°	70	4		
CRRS4030-08-09	3.0	0.80	9	3.0	16°	70	6		
CRRS4040-03-12	4.0	0.30	12	4.0	16°	70	6		
CRRS4040-05-12		0.50			-				
CRRS4040-10-12		1.00			16°			4	
CRRS4040-10-12-6							6		
CRRS4050-12-15	5.0	1.20	15	5.0	16°	70	6		
CRRS4060-05-18	6.0	0.50	18	6.0	-	60	6		
CRRS4060-10-18		1.00			-				
CRRS4060-15-18		1.50			-			90	
CRRS4080-05-26	8.0	0.50	26	8.0	-	70	8		
CRRS4080-10-26		1.00			-				
CRRS4080-20-24		2.00			24			100	
CRRS4100-05-30	10.0	0.50	30	10.0	-	80	10		
CRRS4100-10-30		1.00			-				
CRRS4100-20-30		2.00			-			110	
CRRS4120-20-36	12.0	2.00	36	12.0	-	120	12		