

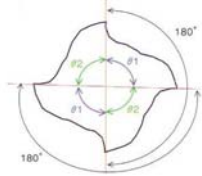
Size Dia 6.0 - 12.0 mm
Flutes 4



CNRS

ø6

 ø8 - ø12



Unequal tooth spacing to reduce chatter and improve surface finish

UT Coating offers long tool life particularly for heat-resistant work materials

Water coolant preferred

Applicable Work Materials

(MS = Most Suitable S = Suitable)

Work Materials										
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels			Cast Iron	Aluminium Alloy	Copper	Titanium	heatproof steels
			55HRC	60HRC	65HRC					
	MS					S	S	MS	MS	MS

units = mm

Union Tool Part Number	Diameter	Corner Radius	Effective Length	Overall Length	Shank Diameter	Price £stl	Price Euro
	D	CR	l₁	L	d		
CNRS4060-10-16	6.0	1.00	16	90	6		
CNRS4080-10-16	8.0	1.00	16	100	6		
CNRS4100-10-26	10.0	1.00	26	110	10		
CNRS4100-15-26		1.50					
CNRS4100-20-26		2.00					
CNRS4120-10-26	12.0	1.00	26	120	12		
CNRS4120-15-26		1.50					
CNRS4120-20-26		2.00					