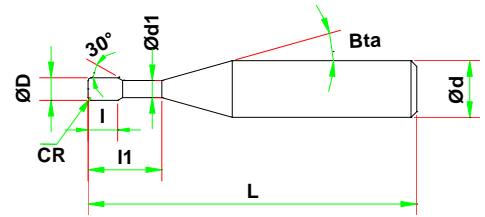


Size Dia 2.0 - 12.0 mm
Flutes 3



CRS40H



Oil mist / Airblow coolant recommended

Applicable Work Materials

(MS = Most Suitable S = Suitable)

Work Materials										
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels			Cast Iron	Aluminium Alloy	Graphite	Copper	Plastic
			55HRC	60HRC	65HRC					
MS	MS	MS	MS	MS	MS	MS		S		S

3 flutes and 40° helix angle

units = mm

Union Tool Part Number	Diameter	Corner Radius	Effective Length	Flute Length	Neck Diameter	Overall Length	Shank Diameter	Price
	D	CR	I ₁	I	d ₁	L	d	
CRS40H 3020-020-06	2.0	0.2	6	3.0	1.9	38	3	
CRS40H 3020-020-10			10			80		
CRS40H 3025-020-06	2.5	0.2	6	4.0	2.4	38	3	
CRS40H 3030-010-07	3.0	0.1	7	4.0	2.8	38	3	
CRS40H 3030-020-07		0.2				14		80
CRS40H 3030-020-14								
CRS40H 3035-020-09	3.5	0.2	9	5.0	3.2	50	6	
CRS40H 3040-020-09	4.0	0.2	9	5.0	3.7	50	6	
CRS40H 3040-020-18			18			65		
CRS40H 3040-030-09		0.3	9			50		
CRS40H 3040-050-09		0.5						
CRS40H 3050-020-11	5.0	0.2	11	6.0	4.6	50	6	
CRS40H 3050-020-22			22			65		
CRS40H 3060-020-14	6.0	0.2	14	7.0	5.6	60	6	
CRS40H 3060-030-14		0.3	26			80		
CRS40H 3060-030-26								
CRS40H 3060-050-14		0.5	14			60		
CRS40H 3080-020-18	8.0	0.2	18	9.0	7.4	60	8	
CRS40H 3080-050-18		0.5	36			90		
CRS40H 3080-050-36								
CRS40H 3100-020-25	10.0	0.2	25	12.0	9.4	70	10	
CRS40H 3100-050-25		0.5	45			100		
CRS40H 3100-050-45								
CRS40H 3100-100-25		1.0	25			70		
CRS40H 3120-050-30	12.0	0.5	30	15.0	11.4	75	12	
CRS40H 3120-050-54			54			120		
CRS40H 3120-100-30		1.0	30			75		
CRS40H 3120-150-30								