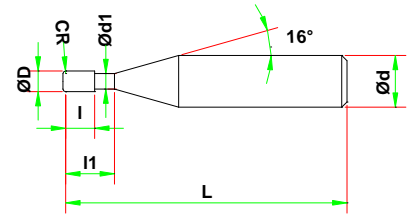


Size Dia 0.5 - 2.0 mm
Flutes 2



CRS3H



Oil mist / Airblow coolant recommended

Applicable Work Materials

(MS = Most Suitable S = Suitable)

Work Materials										
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels			Cast Iron	Aluminium Alloy	Graphite	Copper	Plastic
			55HRC	60HRC	65HRC					
S		MS	MS	MS	MS		S		S	

units = mm

Union Tool Part Number	Diameter	Corner Radius	Effective Length	Flute Length	Neck Diameter	Overall Length	Shank Diameter	Price
	D	CR	l ₁	l	d ₁	L	d	
CRS3H 20050-005	0.5	0.05	-	0.7	no undercut	38	3	
CRS3H 20050-005-025			2.5		0.45			
CRS3H 20050-005-040			4					
CRS3H 20050-005-075			7.5					
CRS3H 20060-005	0.6	0.05	-	0.9	no undercut	38	3	
CRS3H 20060-005-030			3		0.55			
CRS3H 20060-005-050			5					
CRS3H 20060-005-090			9					
CRS3H 20080-005	0.8	0.05	-	1.2	no undercut	38	3	
CRS3H 20080-005-040			4		0.75			
CRS3H 20080-005-070			7					
CRS3H 20080-005-120			12					
CRS3H 20100-010	1.0	0.10	-	1.5	no undercut	38	3	
CRS3H 20100-010-050			5		0.95			
CRS3H 20100-010-085			8.5					
CRS3H 20120-010	1.2	0.10	-	1.8	no undercut	38	3	
CRS3H 20120-010-060			6		1.15			
CRS3H 20120-010-100			10					
CRS3H 20150-015	1.5	0.15	-	2.2	no undercut	38	3	
CRS3H 20150-015-075			7.5		1.40			
CRS3H 20150-015-120			12		50			
CRS3H 20200-015	2.0	0.15	-	2.2	no undercut	38	3	
CRS3H 20200-015-100			10		1.90			
CRS3H 20200-015-160			16		50			