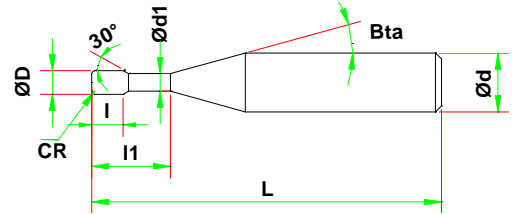


Size Dia 2.0 - 12.0 mm
Flutes 4



CRS20H



Oil mist / Airblow coolant recommended

Applicable Work Materials

(MS = Most Suitable S = Suitable)

Work Materials										
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels			Cast Iron	Aluminium Alloy	Graphite	Copper	Plastic
			55HRC	60HRC	65HRC					
S		S	MS	MS	MS	S				

units = mm

Union Tool Part Number	Diameter	Corner Radius	Effective Length	Flute Length	Neck Diameter	Shank Taper Angle	Overall Length	Shank Diameter	Price
	D	CR	I ₁	I	d ₁	Bta	L	d	
CRS20H 4020-020-05	2.0	0.20	5	2.5	1.9	16°	50	6	
CRS20H 4025-025-06	2.5	0.25	6	3.0	2.4				
CRS20H 4030-030-07	3.0	0.30	7	4.0	2.8				
CRS20H 4035-035-08	3.5	0.35	8	4.5	3.2				
CRS20H 4040-040-09	4.0	0.40	9	5.0	3.7				
CRS20H 4050-050-12	5.0	0.50	12	6.0	4.6				
CRS20H 4060-060-14	6.0	0.60	14	7.0	5.6				55
CRS20H 4080-080-18	8.0	0.80	18	10.0	7.4	-	60	8	
CRS20H 4100-100-25	10.0	1.00	25	12.0	9.4		70	10	
CRS20H 4120-120-30	12.0	1.20	30	15.0	11.4		75	12	