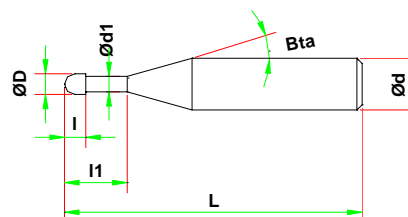


Size Dia 0.06 - 0.10 mm

Flutes 2



HB *Micro*



New Micro Ballnose Sizes

Oil mist / Airblow coolant recommended

For outstanding heat resistance and lubrication ability on hard milling up to 65 HRC

Applicable Work Materials

(MS = Most Suitable S = Suitable)

Work Materials										
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels			Cast Iron	Aluminium Alloy	Graphite	Copper	Plastic
			55HRC	60HRC	65HRC					
S	S	MS	MS	MS	MS	S			S	

4 mm Shank

Radius tolerance ± 0.002 mm

units = mm

Union Tool Part Number	Diameter	No of Flutes	Flute Length	Overall Length	Shank Diameter	Price £stl	Price Euro
	D		I	L	d		
HB 20006-0006	0.06	2	0.06	50	4		
HB 20008-0008	0.08	2	0.08	50	4		
HB 2001-0010	0.10	2	0.10	50	4		

Alternatively

6 mm Shank

Radius tolerance ± 0.005 mm

HB 1001-0020-6	0.10	1	0.20	50	6		
----------------	------	---	------	----	---	--	--