

**Size** Dia 2.0 - 12.0 mm  
**Flutes** 3



CFB




 ø2 - ø3  



 ø4 - ø6  

 ø8 - ø12

Variable tooth spacing to reduce chatter and improve surface finish

For outstanding heat resistance and lubrication ability on hard milling up to 65 HRC

Applicable Work Materials

(MS = Most Suitable S = Suitable)

Work Materials										
Carbon Steels	Alloy Steels	Prehardened Steels	Hardened Steels			Cast Iron	Aluminium Alloy	Copper	Titanium	Heatproof steel
			55HRC	60HRC	65HRC					
MS	MS	MS	MS			S	S	MS	MS	MS

units = mm

Union Tool Part Number	Radius of Ball Nose	No of Flutes	Length of Cut	Overall Length	Shank Diameter	Price £stl	Price Euro
	<b>R</b>		<b>L</b>	<b>L</b>	<b>d</b>		
CFB 3020-0300	1.00	3	3.00	50	4		
CFB 3030-0450	1.50	3	4.50	60	6		
CFB 3040-0600-4	2.00	3	6.00	70	4		
CFB 3040-600	2.00	3	6.00	70	6		
CFB 3060-0900	3.00	3	9.00	80	6		
CFB 3080-1200	4.00	3	12.00	90	8		
CFB 3100-1500	5.00	3	15.00	100	10		
CFB 3120-1800	6.00	3	18.00	110	12		